

# Modeling Fracture and Failure with Abaqus

# Damage and failure for ductile metals

## Introduction

Fracture and failure modeling allows for product designs that maximize the safe operating life of structural components. Abaqus offers many capabilities that enable fracture and failure modeling.

# Damage and failure for ductile metals

## Introduction

- Proper modeling techniques for capturing crack-tip singularities in fracture mechanics problems
- Proper modeling techniques for finite-strain (nonlinear) fracture mechanics problems
- Using Abaqus/CAE to create meshes appropriate for fracture studies
- Calculation of stress intensity factors and contour integrals around a crack tip
- Material damage and failure models
- Wear and erosion modeling
- Simulating crack growth using cohesive elements
- Simulating crack growth using VCCT for Abaqus

## Fracture mechanics: overview

ABAQUS/Standard provides the following methods for performing fracture mechanics studies:

- **Onset of cracking:** The onset of cracking can be studied in quasi-static problems by using contour integrals. The J-integral, the  $C_+$ -integral (for creep), the stress intensity factors for both homogeneous materials and interfacial cracks, the crack propagation direction, and the T-stress are calculated by ABAQUS/Standard. Contour integrals can be used in two- or three-dimensional problems. In these types of problems focused meshes are generally required and the propagation of a crack is not studied.

## Fracture mechanics: overview

- **Crack propagation:** The crack propagation capability allows quasi-static crack growth along predefined paths to be studied in two-dimensional cases. Cracks debond along user-defined surfaces. Three crack propagation criteria are available, and multiple cracks can be included in the analysis. Contour integrals can be requested in crack propagation problems.
- **Line spring elements:** Part-through cracks in shells can be modeled inexpensively by using line spring elements in a static procedure.

## Contour integral evaluation

Abaqus/Standard offers the evaluation of several parameters for fracture mechanics studies:

- the  $J$ -integral, which is widely accepted as a quasi-static fracture mechanics parameter for linear material response and, with limitations, for nonlinear material response;
- the  $C_+$ -integral, which has an equivalent role to the  $J$ -integral in the context of time-dependent creep behavior in a quasi-static step.
- the stress intensity factors, which are used in linear elastic fracture mechanics to measure the strength of the local crack-tip fields.

## Contour integral evaluation

- the crack propagation direction-i.e., the angle at which a preexisting crack will propagate.
- the T-stress, which represents a stress parallel to the crack faces and is used as an indicator of the extent to which parameters like the J-integral are useful characterizations of the deformation field around the crack.

**Abaqus/CAE U** *Interaction module: **Special** → **Crack** → **Create**: Name: crack name*  
**sage:**  
*Step module: history output request editor: **Domain: Contour***  
***integral name:** crack name, **Number of contours:**  $n$ , **Type:***  
*integral\_type*

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# Defining the data required for a contour integral

Defining the crack front:

**Abaqus/CAE**  
**Usage:**

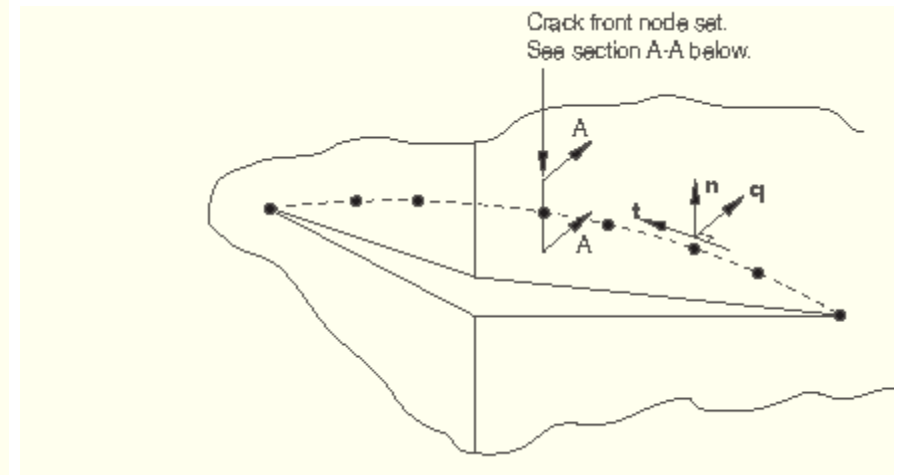
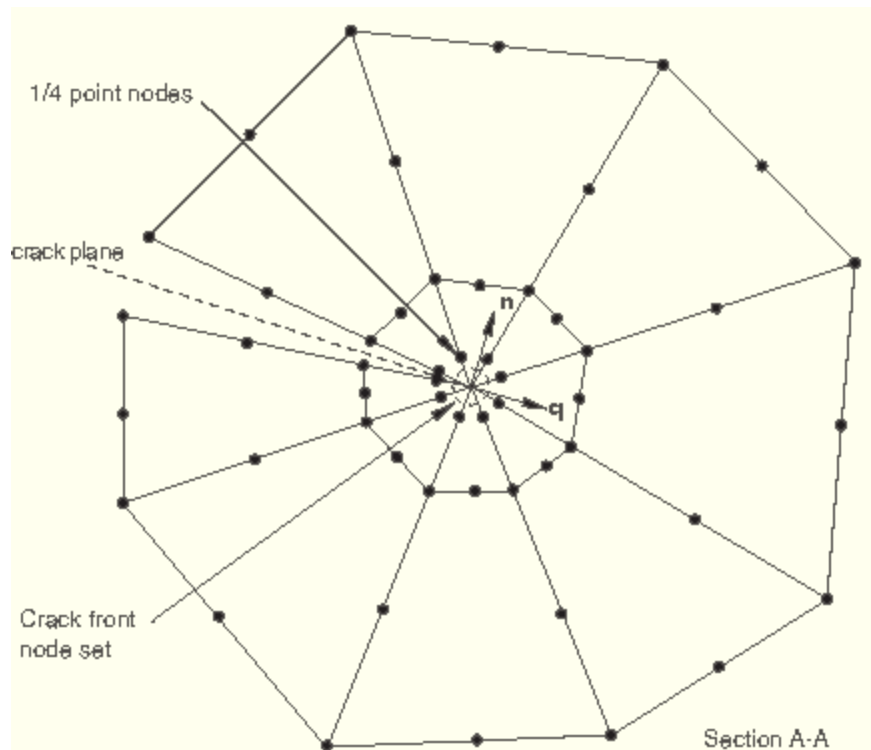
*Interaction module: **Special** → **Crack** → **Create**: select the crack front, then select the crack tip (in two dimensions) or crack line (in three dimensions)*

**Abaqus/CAE**  
**Usage:**

*Interaction module: **Special** → **Crack** → **Create**: select the crack front:  
**Specify crack extension direction using: q vectors***

# Defining the data required for a contour integral

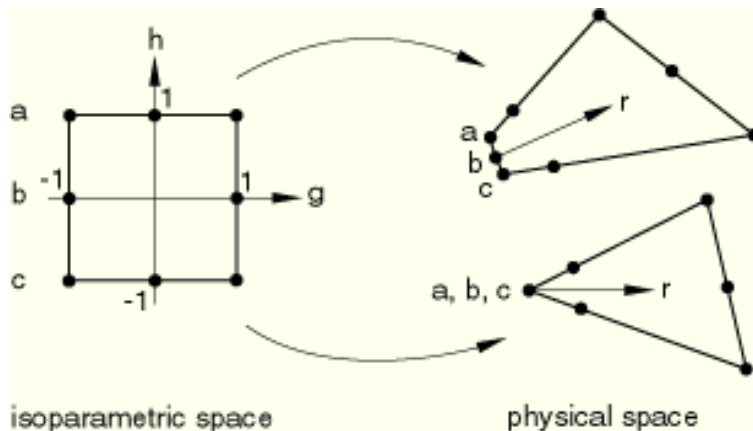
Defining the crack front:



# Contour integral evaluation

Creating the singularity:

$$\begin{aligned}\varepsilon &\propto r^{-1/2} && \text{for linear elasticity,} \\ \varepsilon &\propto r^{-1} && \text{for perfect plasticity, and} \\ \varepsilon &\propto r^{-\frac{n}{n+1}} && \text{for power-law hardening.}\end{aligned}$$



$$\varepsilon \rightarrow \frac{A}{r} + \frac{B}{r^{1/2}} \quad \text{as } r \rightarrow 0.$$

Creating a square root singularity:(suitable for linear elasticity).

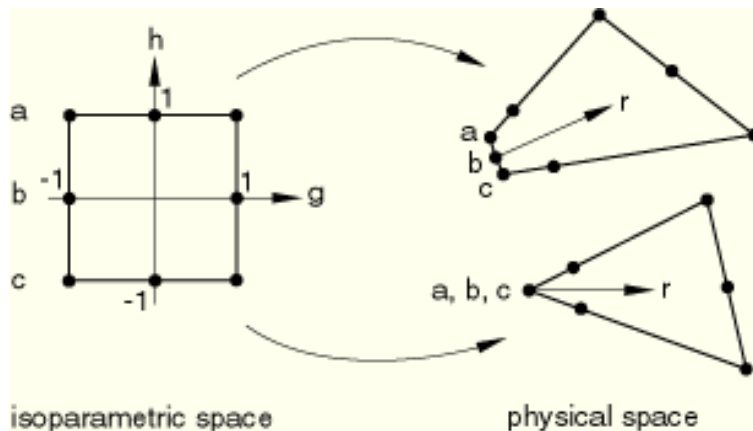
**Abaqus/CAE**  
**Usage:**

**Interaction module: Special → Crack → Create:** select the crack front and crack tip, and specify the crack extension direction:  
**Singularity: Midside node parameter: n, Collapsed element side, single node**

# Contour integral evaluation

Creating the singularity:

$$\begin{aligned}\varepsilon &\propto r^{-1/2} && \text{for linear elasticity,} \\ \varepsilon &\propto r^{-1} && \text{for perfect plasticity, and} \\ \varepsilon &\propto r^{-\frac{n}{n+1}} && \text{for power-law hardening.}\end{aligned}$$



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Creating a  $1/r$  singularity:(suitable for perfect plasticity ).

**Abaqus/CAE**  
**Usage:**

**Interaction module: Special → Crack → Create:** select the crack front and crack tip, and specify the crack extension direction:  
**Singularity: Midside node parameter:  $n$ , Collapsed element side, duplicate nodes**

## Crack propagation analysis

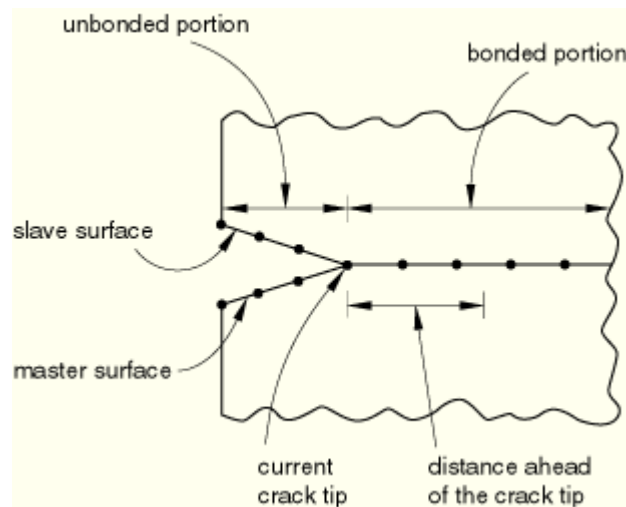
Crack propagation analysis:

- allows for five types of fracture criteria—critical stress at a certain distance ahead of the crack tip, critical crack opening displacement, crack length versus time, VCCT (the Virtual Crack Closure Technique), and the low-cycle fatigue criterion based on the Paris law.
- models quasi-static crack growth in two dimensions (planar and axisymmetric) for all types of fracture criteria and in three dimensions (solid, shells, and continuum shells) for VCCT and the low-cycle fatigue criteria
- requires that you define two distinct initially bonded contact surfaces between which the crack will propagate.

# Crack propagation analysis

Critical stress criterion:

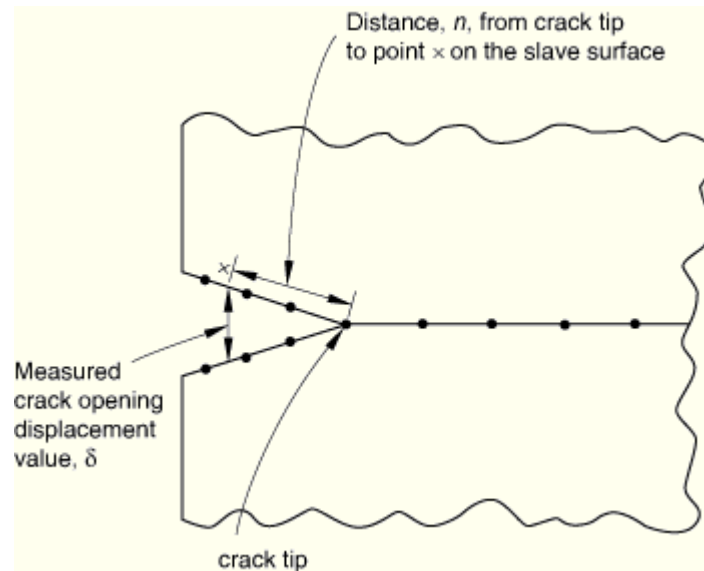
$$f = \sqrt{\left(\frac{\hat{\sigma}_n}{\sigma_f}\right)^2 + \left(\frac{\tau_1}{\tau_{1f}}\right)^2 + \left(\frac{\tau_2}{\tau_{2f}}\right)^2}, \quad \hat{\sigma}_n = \max(\sigma_n, 0),$$



Distance specification for the critical stress criterion

# Crack propagation analysis

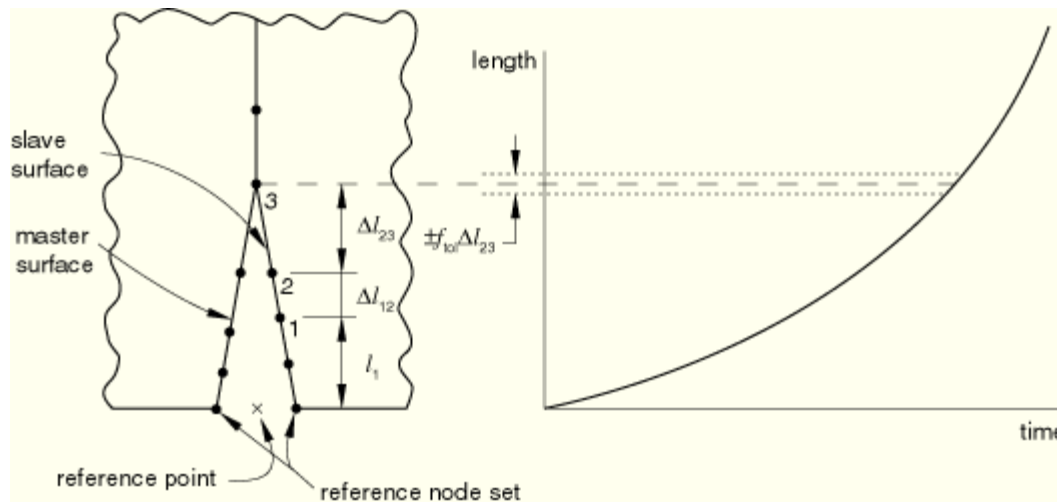
Critical crack opening displacement criterion:



Distance specification for the critical crack opening displacement criterion

# Crack propagation analysis

Crack length versus time criterion:



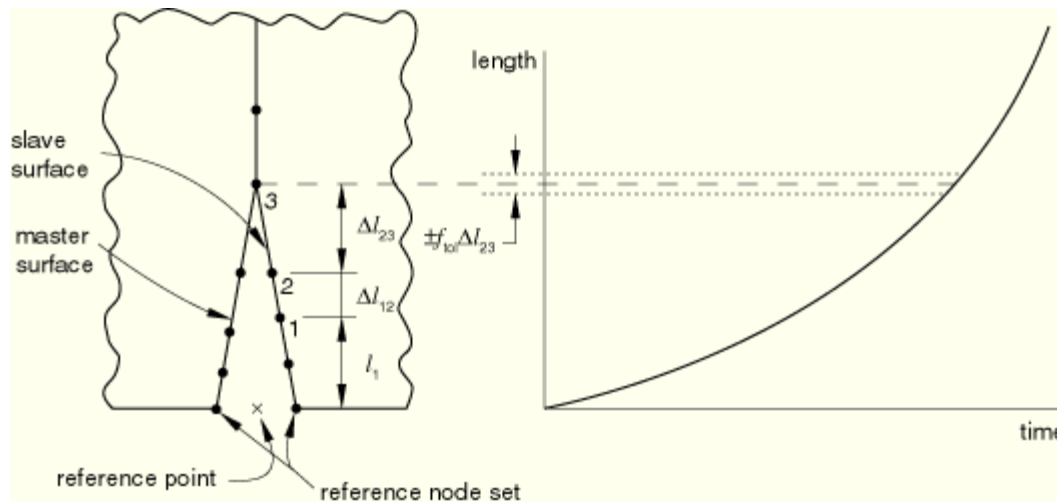
Crack propagation as a function of time

The fracture criterion,  $f$ , is given by 
$$f = \frac{l - (l_3 - \Delta l_{23})}{\Delta l_{23}},$$



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